

# Work Order ID 70012

Wednesday, May 25, 2011 12:02:34 PM



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Item ID: D3809-1

Accept



Setup Start



Revision ID:

Item Name: Sliding Block

Stop



Start Date: 5/25/2011 Start Qty: 16.00



Cust Item ID:

Required Date: 6/10/2011 Req'd Qty: 16.00

Customer:

Reference:

Approvals: Process Plan: CZ Date: 11/05/25 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3809	Rev A								

100  
 SHEAR  
 Shear  
 Shear  
 Memo  
 Cut Blanks 1.850" long  
 0.00  
 0.00  
 11/06/08  
 16

110  
 HAAS CNC VERTICAL MACHINING #1  
 HAAS 1  
 HAAS CNC vertical machine #1  
 Memo  
 1- Mill as per Folio FA770 Rev: \_\_\_\_\_ & Dwg D3809 Rev: \_\_\_\_\_ ☐ 2-Deburr  
 per dwg D3809  
 0.00  
 0.00  
 CZ 11/06/09 16

120  
 QC  
 Quality Control  
 QC2- Inspect parts off machine FAI/FAIB  
 Memo  
 ascrl+inspect of air transit damage  
 attached c/c to W10  
 0.00  
 0.00  
 issue R10.14260  
 Dan's precision machine as per dwg D3809 REV.A  
 11/27/11 16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Work Order ID 70012

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Item ID: D3809-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Sliding Block

Start Date: 5/25/2011 Start Qty: 16.00



Cust Item ID:

Required Date: 6/10/2011 Req'd Qty: 16.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

QC Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

140

Identify as per dwg & Stock Location: 57084 0.00



Packaging

Memo

0.00

Packaging

150

QC21- Final Inspection - Work Order Release 0.00



QC

Memo

0.00

Quality Control

(x16)

CL 11/06/28 (16)

11/6/28

mf

11-06-28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Picklist Print

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Work Order ID: 70012

Parent Item: D3809-1

Parent Item Name: Sliding Block



Start Date: 5/25/2011

Required Date: 6/10/2011

Start Qty: 16.00

Required Qty: 16.00

Comments: IPP Rev:A nEW iSSUE 08-08-01 JLM Verified By:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELRLNB0.250X01.0 00		Purchased	No			100	f	6.0000	0.15	2.526316			



Delrin Bar 0.25" x 1.0"



Location

Loc Qty

Loc Code

MAT055

6

110877

6

~~125 x 3.00~~

M410175

~~2.8f~~

11/06/08

2.8f

D3809-1P

Pu/4/27 (16)

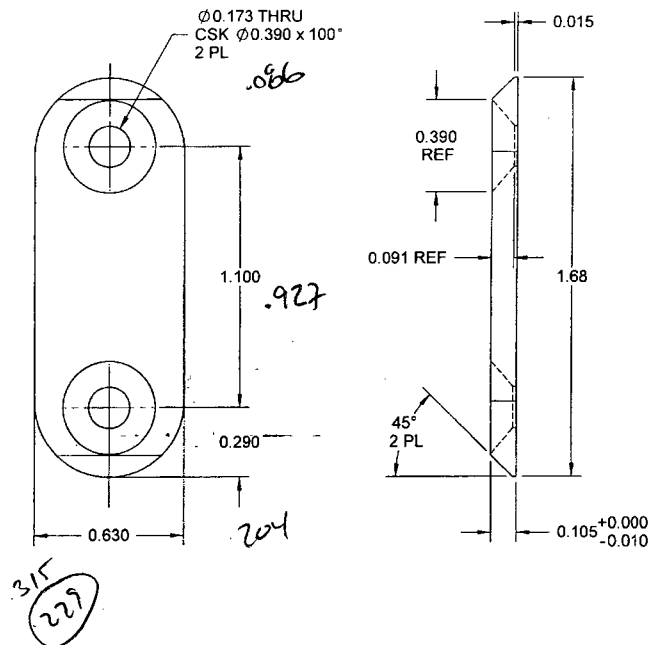
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



**D3809-1 SLIDING BLOCK**  
SCALE 2X

CD 11/05/25  
W/O: 70012

**RELEASED**  
08-07-24

**NOTES:**

- 1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL SHEET OR BAR (REF. DART SPEC. M-DELRIN-S OR M-DELRIN-B)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.004 lbs

REV.	A	NEW ISSUE	RF	08.07.24
DESIGN	RF	DESCRIPTION	BY	DATE
DRAWN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
CHECKED	RF	DRAWING NO.	REV. A	
MFG. APPR.		D3809	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		SLIDING BLOCK	NTS	
DATE	08.07.24	COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

**DAN'S PRECISION TOOLS INC.**

2560 Devine Road, Vars, ON K0A3H0  
Tel: (613) 835-3097 Fax: (613) 835-3760  
support@dans-precision-tools.com

**RE: CERTIFICATE OF COMPLIANCE**

**To:** DART AEROSPACE LTD.  
1270 Aberdeen Street  
Hawkesbury ON K6A-1K7  
Tel: (613) 632-5200  
Fax: (613) 632-5246

- We Certify that the part listed below meets the intent of the Purchase Order, and all applicable drawings and specifications.

Date : 27-Jun-11  
Purchase Order : PO14260  
Packing Slip : 10529  
Part Number : D3809-1revA  
Quantity : 16

S w/6/28

Per: \_\_\_\_\_

For Dan's Precision Tools Inc.



**DAN'S PRECISION TOOLS INC.**

Customer: DART AEROSPACE

P.O.: PO14260

W/O: \_\_\_\_\_

Part #: D3809-1 rev A

Sliding Block \_\_\_\_\_

Qty: 16

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